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# StitchWorld

Technology and Management in Sewn Product Industry




## AUTOPSY OF THE STITCHLESS SHIRT

7 Companies share 7 different shirt  
manufacturing ideologies  
4 from Bangladesh and 3 from India...

**SHIVALIK PRINTS:** The epitome of knits  
apparel manufacturing with focus on quality  
and small management interventions

Material Handling on the Sewing Floor:  
The Chinese Way





## Italy: Vibemac launches the new 4650EV RR belt loop setter

Keeping the concept on continuous improvement at its core, Vibemac recently introduced a new automat for belt loop setting, the 4650 EV7 RR equipped with new pneumatic control system with an optional 3rd cylinder to increase the traction during the loading process and reduce any movement of the loop from the desired position, keeping the promise of providing automated sewing solutions for manufacturing denims jeans and trousers. The presser foot is further reinforced to reduce the torque, providing more grip and easier adjustment.

The improved presser foot ensures accurate placement of the loop without any manual intervention.

The loop aligner device for the machine has been developed for the "3D" loop but works perfectly with all kinds of belt loops with no time loss and guaranteed loop aligning. The new loop cutting device is designed for a longer life of the knife and is easier to change from single to double cut. The machine is further equipped with a quicker and more efficient wiper with easier threading, and a re-designer graphic panel.



The new 4650 EV RR belt loop setter

The 4650 EV series is a technological development from the first loop setter that was created by Vibemac in 1980. While constantly improving some important

**The improved presser foot ensures accurate placement of the loop without any manual intervention.**

features and adding some new ones, Vibemac engineers have developed the latest model that offers an ideal solution for chinos, sportswear, casual and trousers in general.

**JK-580**  
ELECTRONIC EYELET BUTTON  
HOLLER MACHINE  
With Upper and  
Lower Thread  
Trimmer Function  
Cut Length: 6-38 mm.

**JK-785D**  
COMPUTERIZED  
HAND STITCH MACHINE  
The First Manufacturer of Newest  
Computerized Hand Stitch Machine  
JK-785D in the World. Adopt the  
Advance Direct Drive Motor Build-in  
Control Systems

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## USA: Optitex's Version 12.2 increases efficiency of fabric utilization in nesting

The user-friendly 2D and 3D CAD and virtual prototyping software solutions provider for all cut-fabric and fashion-related industries, Optitex has released new Version 12.2 in which a new nesting solution (Nest ++ Pro) deploys an improved algorithm utilizing multi-core processing, which increases the efficiency of fabric usage during the nesting process by up to 1%.

Complementing the new version is a dramatically improved 3D visual experience that employs real-time high quality rendering. Users can now enjoy increased productivity using new features such as the interactive guidelines, dynamic measurement charts for efficient grading and style updates, and improved "walk" functionality. For complicated styles, selecting pieces and points has been simplified with

the new intuitive selection tool. Pattern makers can now "walk" on any size to establish balance for perfect grading, while useful interactive guidelines assist during the drafting process.

"Through continuous R&D efforts, Optitex has introduced Version 12.2 to exceed customer demands to increase efficiency, save costs and speed up time-to-market," said Gil Almog, VP Products and Technology.

In addition to high-quality rendering, 3D users can now add realistic elements such as zippers, buckles and other rigid parts to their virtual samples. 3D files are now exportable in FBX format to facilitate higher fidelity data exchange within the 3D application environment. With the added Windows 8 support to Version 12.2, current users will want to upgrade to take advantage of all the new and exciting features that cut costs and time-to-market.



# B2B EVENT INDIA MILLENNIUM



HERE  
WE  
ARE

WELCOME TO DENIM BUSINESS FUTURE

**WHERE:**  
E.H. TUREL & CO.  
CENTER OF  
COMPETENCE  
BANGALORE

**WHEN:**  
JANUARY 9, 10, 11 2014  
JANUARY 12 EXTRA DAY  
ONLY ON DEMAND

**WHO:**  
TO ALL CONNECTED  
PEOPLE IN INDIA'S  
DENIM INDUSTRY

**WHAT:**  
LIVE PRODUCTION  
LINE OF JEANS WITH  
LATEST AUTOMATION

SCAN THE QR CODE TO BE PART OF OUR VISION



**DAY 1:** SEMINAR ON CUTTING ROOM COVERING (BODY SCAN, CAD, CAM, DESIGNING) BY TUKATECH  
**SPEAKER:** MR. RAM SAREEN FROM 11.30 AM TO 1.30 PM  
\* or visit: <http://tinyurl.com/b2b-event1>



**DAY 2:** SEMINAR ON SEWING JEANS COVERING VIBEMAC AUTOMATION BY VIBEMAC SPA  
**SPEAKER:** MR. ENRICO GUERRESCHI FROM 11.30 AM TO 1.30 PM  
\* or visit: <http://tinyurl.com/b2b-event2>



**DAY 3:** SEMINAR ON FASHION TREND, STYLES, BRANDING BY ITALIAN DESIGNERS AND INTERNATIONAL BUYERS  
\* or visit: <http://tinyurl.com/b2b-event3>



**DAY 4:** CUSTOMERS FEED BACK FROM INDIA AND THEIR OPINION ABOUT FUTURE OF DENIM JEANS IN INDIA FROM 3.00 PM TO 5.00 PM

