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**StitchWorld**  
 Technology and Management in Sewn Product Industry

# CISMA 2013

Expands in size...  
 Offers diverse solutions  
 for higher quality  
 and productivity



Make Through Sewing System – II  
 Managing Operational Criticalities:  
 Quality and Wage Payment

Fabric Utilization – IV  
 Variance Control

Manufacturing Car Seat Covers  
 Quality control practices at  
 Krishna Maruti Ltd.

The leading producer of industrial sewing machines, Vibemac since its inception in 1980, has concentrated on the denim jeans market, producing original, diverse and user-friendly sewing machines and automats for the same. Such is the company's devotion to their product that the Guerreschi family, the owners of Vibemac, have adamantly kept the production in Italy renouncing a profitable delocalization to a country with lower costs, to maintain the high quality of product and client support. One of the key features that have characterized Vibemac machines, besides their sturdiness in offering the flexibility of operations, the minimum time required

The highlight of the show, the 4650EV9R automatic belt loop setter promises better efficiency and quality than its predecessors, as it is now equipped with a completely new 7 inch coloured touch screen panel, which the company claims is the most user-friendly computer panel. "The new CPU with newly developed software by Vibemac assures a much better software management, a better seam quality, easier adjustments and patterns, more precision, more customizable and more fashion options," says **Enrico Guerreschi, Global Sales Director, Vibemac.** Also equipped with a new presser foot providing extra pressure and less flexure, and a lower barycentre, the sewing

in anatomic sewing of the waistband, not possible with drop feed mechanism. This unit has been developed and recommended with a continuous waistband roll system. Equipped with Vibemac sewing head, the V300 WB 406 is a perfect unit that meets every kind of fashion requirement desired by the jean and trouser producers. The unit can be supplied with both types of sewing kits (lockstitch and chainstitch). The two types of stitches can be mixed according to the pattern desired by the manufacturer.

The other machine that one would see at the CISMA show is the automatic pocket hemming unit, V800AS, equipped with a made in

**Vibemac**  
to present  
an upgraded  
range of  
automats  
for belt loop  
attaching,  
waistband  
attaching  
and pocket  
hemming

Hall E1, Booth A2



*An earlier version of the 4650EV9R automatic belt loop setter promises better efficiency and quality, now comes equipped with a completely new 7 inch coloured user-friendly touch screen panel*



*The V800AS is the only overlock unit which can sew on the back panel with the back yoke already joined due to the patented back yoke join detector*

to change the setting of a machine and that too without any technical help because the common settings are already programmed and stored for easy and quick recall by the operator. The new automated machines allow easy identification of malfunction and repair, due to which even technicians are guided by the machine itself as to where malfunction has happened.

automate is a mile ahead of competition. The new loop alignment system avoids loop mispositioning on the waistband, especially for the folded tail loops.

Another star of the show would be the V300 WB 406 automatic waistband unit for jeans, casual trousers and denim jackets, equipped with a combination of needle feed and special puller, which delivers the best quality

Japan Yamato sewing head. The V800AS is a twin needle, four threads overlock unit equipped with an innovative and patented air-assisted transport system used in the machine, which allows stitching of any kind on fabric, besides being the first and only serging unit which can sew on the back panel with the back yoke already joined, thanks to the automatic and patented back yoke join detector.

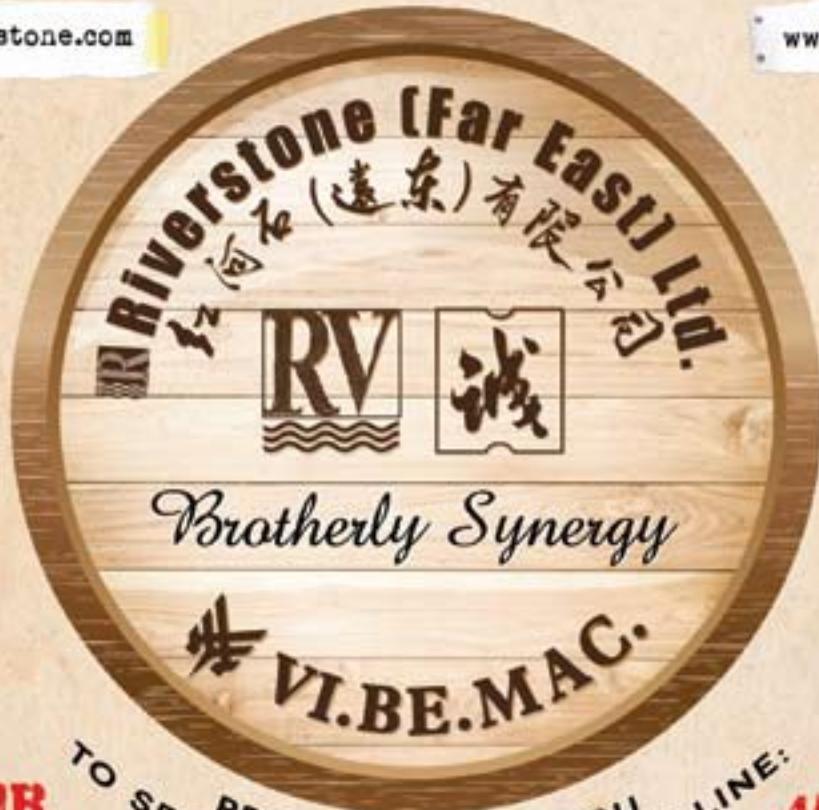


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**2261 HR**

**2262 HR**

**4650 EV7R**

**4650 EV9R**

PROUDLY INVITE YOU TO SEE THE WHOLE PRODUCT LINE:

**3022 BHE**

**V800 AS**

**3022 WB 406**

**V701**

**1010 VF1**

**1010 V4DLC**

**3022 WB 201**

**2516 V4**

**V700**

**V100 HA**

**CISMA 2013**

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